



PROCESS CHANGE NOTIFICATION

Commencing February 1, 2015 an e-coat base treatment will be added to all **LOW GLOSS BLACK Per ES-105** powder coated products. The top coat powder coat **LOW GLOSS BLACK** paint will NOT change as a result.

Valued TriMark Customer,

For several months TriMark has experienced troublesome issues with **LOW GLOSS BLACK Per ES-105** powder coat paint adhesion to zinc die cast components. After extensive research, evaluations, and testing of various die cast processes, paint processes, custom paint formulations and post processing options TriMark has determined to add an e-coat "primer" treatment to all **LOW GLOSS BLACK** powder coated components (and subsequently assemblies).

During the evaluation time all painted product have been sample inspected for adhesion as well as aesthetic requirements to ensure we sent the best possible product to our customers.

Our rigorous incoming inspection processes will continue to ensure you receive the level of finish quality you have come to expect from TriMark. In addition, full validation test results of the process will be made available upon request. Request to validate specific part numbers will have a cost associated to cover additional resources.

Our implementation will commence February 1, 2015, after which you may encounter a difference in the appearance of **LOW GLOSS BLACK** parts, particularly in the hidden surface areas as they will now be fully coated during the e-coat process. Finished surfaces will remain the same or even improve as the e-coat process helps flush out minor imperfections of the die cast process. Changes to TriMark's ES-105 Powder Coated Finish Requirements and ESD-102 Finish Identification Standard are also included with this update.

Kind Regards,

A handwritten signature in black ink that reads 'Ronald J. Priestley'.

Ronald J. Priestley PMP
Vice President Global Services
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A handwritten signature in black ink that reads 'Kendra K. Knowlton'.

Kendra K. Knowlton
Vice President Quality Assurance
and Supply Line Development