

DIMENSIONS

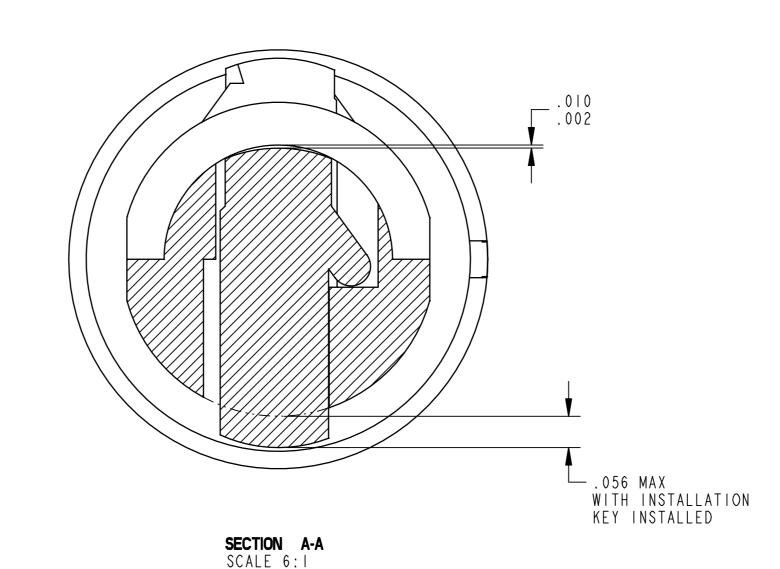
 $X.XX = \pm .03$ 

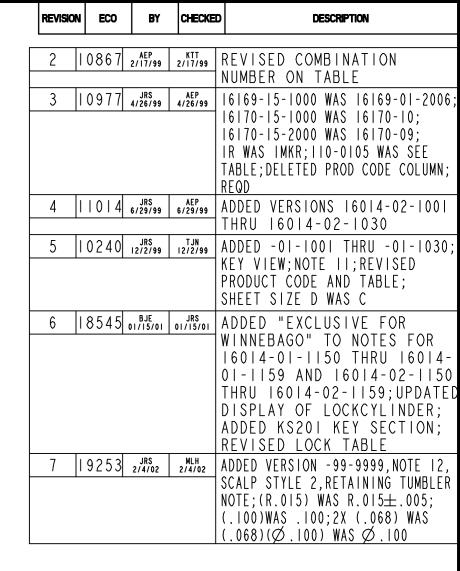
 $X.XXX = \pm .003$ 

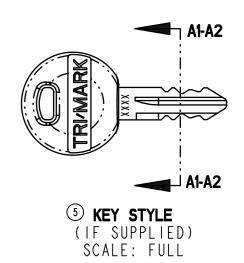
X.X = ±.1

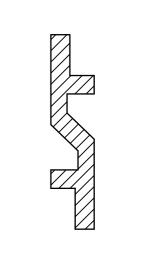
ANGLES

χ° = ± Ι°





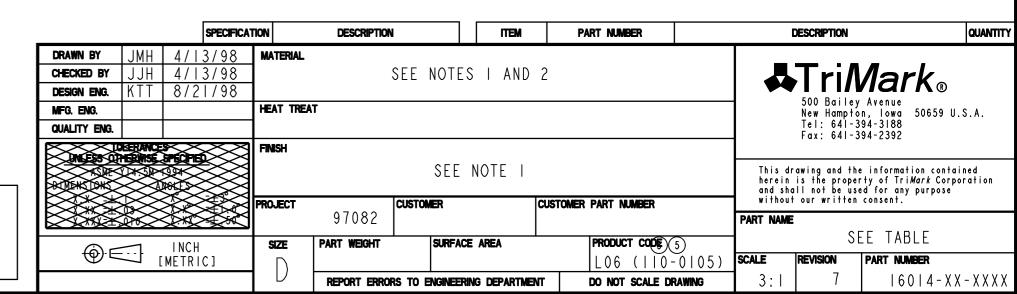




SECTION A1-A1
KSIOI KEY SECTION
SCALE 6:I



## SHEET 1 OF 2



## NOTES:

- I. ZINC DIE CAST BODY PLATE, ZINC/COAT, CHROMATE, YELLOW PER ES-104 WITH STAINLESS STEEL SCALP.
- 2. TUMBLERS TO BE BRASS WAFERS AND INTERNALLY RETAINED.

  3. WITH KEY INSERTED, TUMBLERS NOT TO EXCEED BODY DIAMETER

  VINLESS OTHERWISE SPECIFIED.
- DIMENSION TO RETAINER SLOT IN CASTING.
- ∠ DIMENSION TO TUMBLER SLOT IN CASTING.

  6. TO BE PACKED 100 OR LESS PER BAG. BAGS TO BE PACKED IN BOX AND MORE THAN ONE BAG MAY BE IN A BOX. QUANTITY TO BE CLEARLY MARKED ON BAGS. KEYCODE AND PART NUMBER TO BE CLEARLY MARKED ON BOX.
- 7. INSTALLATION KEY FOR LOCKCYLINDER AS INDICATED IN TABLE RETRACTS ALL FIVE LOCKING TUMBLERS AND RETAINING TUMBLER. ALL OTHER KEYS RETRACT **ONLY** THE FIVE LOCKING TUMBLERS.

  8.010 MAX FLASH PERMISSIBLE ACROSS THIS DIM.
- DO **NOT** REDUCE THIS DIM BY EXCESSIVE FLASH REMOVAL.
- 9. ALL LOCKCYLINDERS TO HAVE TRAP DOOR TYPE SHUTTER.
  10. REFERENCE ES-128 FOR KEY SECTIONS, ES-132 FOR KEYBITTING,
  ES-133 FOR LOCK TUMBLERS, AND ES-134 FOR KEYCODES.
- STAMP LAST 3 DIGITS OF KEYCODE ON THIS OR
- OPPOSITE SIDE OF LOCKCYLINDER.
  THIS IS THE ONLY LOCKING TUMBLER NEEDED FOR 16014-99-9999 ONLY.